

Technical Data Sheet

Accutech ABS831G20L

Acrylonitrile Butadiene Styrene
 LyondellBasell Industries
 Engineering Plastics

General			
Filler / Reinforcement	• Glass Fiber, 20% Filler by Weight		
Forms	• Pellets		
Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density / Specific Gravity	1.18	1.18 g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (200°C/5.0 Kg)	1.0 g/10 min	1.0 g/10 min	ASTM D1238
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Modulus	580000 psi	4000 MPa	ASTM D638
Tensile Strength			ASTM D638
Yield	10300 psi	71.0 MPa	
Break	10300 psi	71.0 MPa	
Tensile Elongation			ASTM D638
Yield	3.0 %	3.0 %	
Break	4.0 %	4.0 %	
Flexural Modulus	841000 psi	5800 MPa	ASTM D790
Flexural Strength	13300 psi	92.0 MPa	ASTM D790
Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Notched Izod Impact	1.4 ft·lb/in	76 J/m	ASTM D256
Hardness	Nominal Value (English)	Nominal Value (SI)	Test Method
Rockwell Hardness (R-scale)	105	105	ASTM D785
Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load			ASTM D648
66 Psi (0.45 Mpa), Unannealed	208 °F	98.0 °C	
264 Psi (1.8 Mpa), Unannealed	190 °F	88.0 °C	

Notes

These are typical property values not to be construed as specification limits.